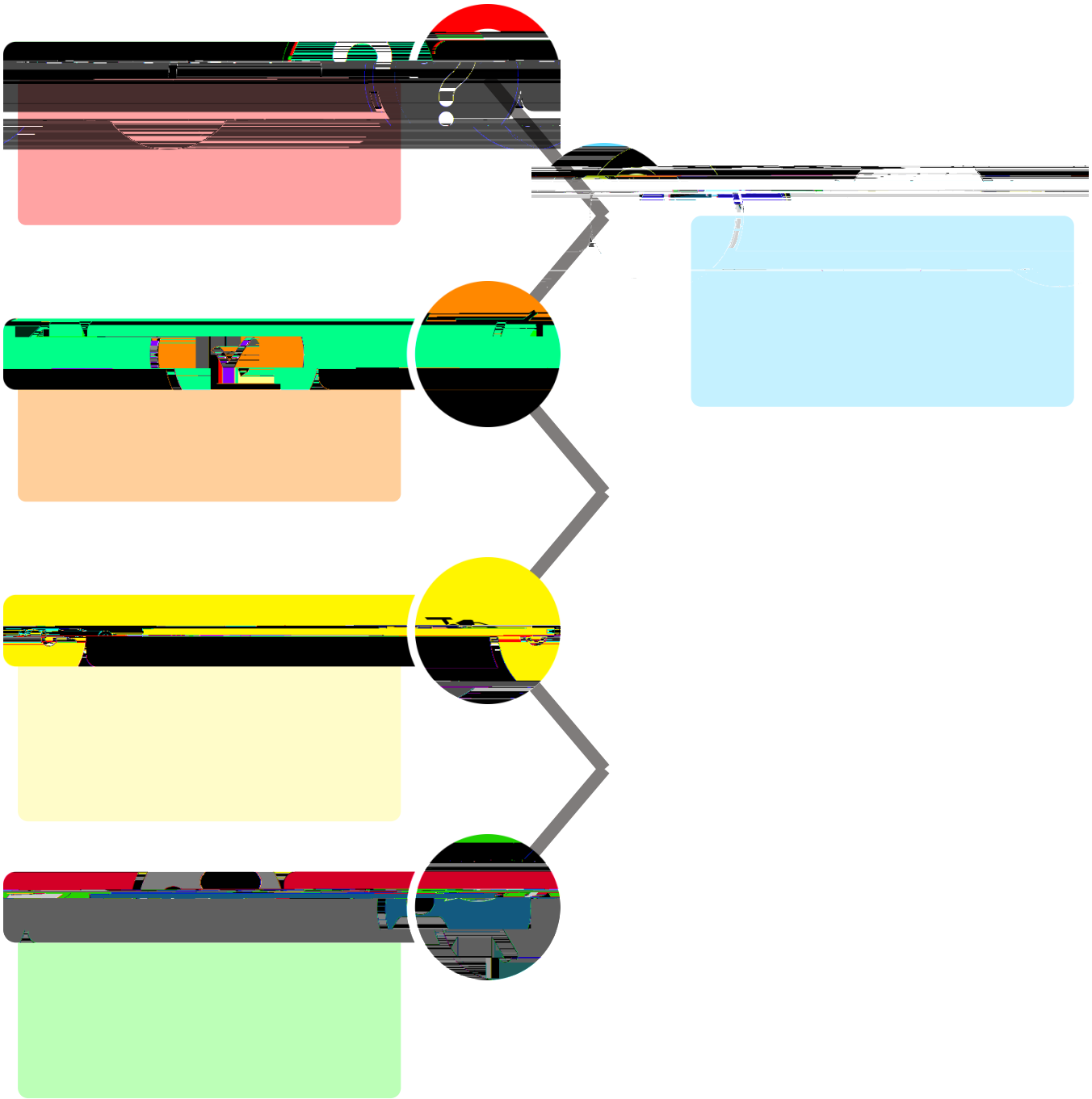Engineering Design Process